

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Version: 1.0
Revision date: 13/12/2022
Issue date: 13/12/2022

MSDS.000198

Alipak Ortomix 2

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture

Trade name : Alipak Ortomix 2

SDS code : MSDS.000198

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses : Industrial and professional uses. Perform risk assessment prior to use.

Food applications.

Uses advised against : Consumer use.

Uses other than those listed above are not supported, contact your supplier for more information on other

uses.

1.3. Details of the supplier of the safety data sheet

Sapio Produzione Idrogeno Ossigeno Srl

Via S. Pellico, 48 20900 Monza T +39 039 836068 www.sapio.it

E-mail address of competent person responsible for the SDS : sds@sapio.it

1.4. Emergency telephone number

Emergency telephone number : +39 0295705444 (24/7)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Physical hazards Gases under pressure: Compressed gas H280

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



GHS04

Signal word (CLP) : Warning

Hazard statements (CLP) : H280 - Contains gas under pressure; may explode if heated.

Precautionary statements (CLP)

- Storage : P403 - Store in a well-ventilated place.

2.3. Other hazards

Asphyxiant in high concentrations. Not classified as PBT or vPvB.

The substance/mixture has no endocrine disrupting properties.

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SECTION 3: Composition/information on ingredients

3.1. Substances Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Nitrogen	CAS-No.: 7727-37-9 EC-No.: 231-783-9 EC Index-No.: REACH-no: *1	90	Press. Gas (Comp.), H280
Carbon dioxide	CAS-No.: 124-38-9 EC-No.: 204-696-9 EC Index-No.: REACH-no: *1	5	Press. Gas (Liq.), H280
oxygen	CAS-No.: 7782-44-7 EC-No.: 231-956-9 EC Index-No.: 008-001-00-8 REACH-no: *1	5	Ox. Gas 1, H270 Press. Gas (Comp.), H280

Full text of H- and EUH-statements: see section 16

Contains no other components or impurities which will influence the classification of the product.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm

and rested. Call a doctor. Perform cardiopulmonary resuscitation if breathing stopped.

Skin contact : Adverse effects not expected from this product.

Eye contact : Adverse effects not expected from this product.

Ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness.

Victim may not be aware of asphyxiation.

See section 11.

4.3. Indication of any immediate medical attention and special treatment needed

None.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray or fog.

Product does not burn, use fire control measures appropriate for the surrounding fire.

Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

Specific hazards : Exposure to fire may cause containers to rupture/explode.

Hazardous combustion products : None.

5.3. Advice for firefighters

Specific methods : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may

cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.

If possible, stop flow of product.

Use water spray or fog to knock down fire fumes if possible.

Move containers away from the fire area if this can be done without risk.

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^{*1:} Listed in Annex IV / V REACH, exempted from registration.

^{*3:} Registration not required: Substance manufactured or imported < 1t/y.



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Special protective equipment for fire fighters

In confined space use self-contained breathing apparatus.

Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters. Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters.

Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : Act in accordance with local emergency plan.

Try to stop release. Evacuate area.

Ensure adequate air ventilation.

Stay upwind.

See section 8 of the SDS for more information on personal protective equipment

: Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe.

Oxygen detectors should be used when asphyxiating gases may be released. See section 5.3 of the SDS for more information.

6.2. Environmental precautions

For emergency responders

Try to stop release.

6.3. Methods and material for containment and cleaning up

Ventilate area.

6.4. Reference to other sections

See also sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Safe use of the product

Safe handling of the gas receptacle

: The product must be handled in accordance with good industrial hygiene and safety procedures.

Only experienced and properly instructed persons should handle gases under pressure.

Consider pressure relief device(s) in gas installations.

Ensure the complete gas system was (or is regularily) checked for leaks before use.

Do not smoke while handling product.

Use only properly specified equipment which is suitable for this product, its supply pressure and

temperature. Contact your gas supplier if in doubt.
Use only oxygen approved lubricants and oxygen approved sealings.

Avoid suck back of water, acid and alkalis.

Do not breathe gas.

Avoid release of product into work area.

Do not allow backfeed into the container.

Protect containers from physical damage; do not drag, roll, slide or drop.

When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to

transport cylinders.

Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use

If user experiences any difficulty operating valve discontinue use and contact supplier.

Never attempt to repair or modify container valves or safety relief devices.

Damaged valves should be reported immediately to the supplier.

Keep container valve outlets clean and free from contaminants particularly oil and water. Replace valve outlet caps or plugs and container caps where supplied as soon as container is

disconnected from equipment.

Close container valve after each use and when empty, even if still connected to equipment.

Never attempt to transfer gases from one cylinder/container to another.

Never use direct flame or electrical heating devices to raise the pressure of a container.

Do not remove or deface labels provided by the supplier for the identification of the content of the container.

Suck back of water into the container must be prevented.

Open valve slowly to avoid pressure shock.

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7.2. Conditions for safe storage, including any incompatibilities

Observe all regulations and local requirements regarding storage of containers.

Containers should not be stored in conditions likely to encourage corrosion.

Container valve guards or caps should be in place.

Containers should be stored in the vertical position and properly secured to prevent them from falling

Stored containers should be periodically checked for general condition and leakage.

Keep container below 50°C in a well ventilated place.

Store containers in location free from fire risk and away from sources of heat and ignition.

Keep away from combustible materials.

7.3. Specific end use(s)

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Carbon dioxide (124-38-9)			
EU - Indicative Occupational Exposure Limit (IOEL)			
Local name	Carbon dioxide		
IOEL TWA	9000 mg/m³		
IOEL TWA [ppm]	5000 ppm		
Regulatory reference	COMMISSION DIRECTIVE 2006/15/EC		

DNEL (Derived-No Effect Level) : None available PNEC (Predicted No-Effect Concentration) : None available.

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Oxygen detectors should be used when asphyxiating gases may be released. Systems under pressure should be regularily checked for leakages. Ensure exposure is below occupational exposure limits (where available). Consider the use of a work permit system e.g. for maintenance activities.

8.2.2. Individual protection measures, e.g. personal protective equipment

A risk assessment should be conducted and documented in each work area to assess the risks related to

the use of the product and to select the PPE that matches the relevant risk. The following

recommendations should be considered:

PPE compliant to the recommended EN/ISO standards should be selected.

Eye/face protection Wear safety glasses with side shields.

Standard EN 166 - Personal eye-protection - specifications.

Skin protection

Respiratory protection

Other

Hand protection : Wear working gloves when handling gas containers.

Standard EN 388 - Protective gloves against mechanical risk, performance level 1 or higher.

Wear safety shoes while handling containers.

Standard EN ISO 20345 - Personal protective equipment - Safety footwear.

When indicated by a risk assessment, Respiratory Protective Equipment must be used. The selection of

the Respiratory Protective Device (RPD) must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected RPD.

Self contained breathing apparatus is recommended, where unknown exposure may be expected, e.g.

during maintenance activities on installation systems.

Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

Thermal hazards None in addition to the above sections.

8.2.3. Environmental exposure controls

None necessary.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

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- Physical state at 20°C / 101.3kPa : Gas.
- Colour : Colourless.
Odour : Odourless

Odour threshold is subjective and inadequate to warn of overexposure.

Melting point / Freezing point : Not applicable for gases and gas mixtures.

Boiling point : Not applicable for gas mixtures.

It is technically not possible to determine the boiling point or range of this mixture. Component with

lowest boiling point: Nitrogen -196 °C

Flammability : Non flammable.

Lower explosive limit (LEL) : Not available.

Upper explosive limit (UEL) : Not available.

Flash point : Not applicable for gases and gas mixtures.

Auto-ignition temperature : Non flammable.

Decomposition temperature : Not applicable.

pH : Not applicable for gases and gas mixtures.

Viscosity, kinematic : Not applicable for gases and gas mixtures.

Water solubility [20°C] : Mixture is partially soluble in water

Partition coefficient n-octanol/water (Log Kow) : Not available.

Vapour pressure [20°C] : Not applicable.

Vapour pressure [50°C] : Not applicable.

Density and/or relative density : Not applicable.

Relative vapour density (air=1) : Lighter or similar to air.

Particle characteristics : Not applicable for gases and gas mixtures.

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Explosion limits : Non flammable.

Oxidising properties : No oxidising properties.

9.2.2. Other safety characteristics

Other data : None.

SECTION 10: Stability and reactivity

10.1. Reactivity

Data for mixture are not available.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

None.

Reactivity : This mixture contains components with the following reactivity : Violently oxidises organic material.

10.4. Conditions to avoid

 $\label{prop:continuous} \mbox{Avoid moisture in installation systems.}$

10.5. Incompatible materials

For additional information on compatibility refer to ISO 11114.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity : Toxicological effects not expected from this product if occupational exposure limit values are not

exceeded.

Skin corrosion/irritation : No known effects from this product.

Serious eye damage/irritation : No known effects from this product.

Respiratory or skin sensitisation : No known effects from this product.

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Germ cell mutagenicity : No known effects from this product.

Carcinogenicity : No known effects from this product.

Toxic for reproduction : Fertility : No known effects from this product.

Toxic for reproduction : unborn child : No known effects from this product.

STOT-single exposure : No known effects from this product.

STOT-repeated exposure : No known effects from this product.

Aspiration hazard : Not applicable for gases and gas mixtures.

11.2. Information on other hazards

Other information : The substance/mixture has no endocrine disrupting properties.

SECTION 12: Ecological information

12.1. Toxicity

Assessment : No ecological damage caused by this product.

 EC50 48h - Daphnia magna [mg/l]
 : No data available.

 EC50 72h - Algae [mg/l]
 : No data available.

 LC50 96 h - Fish [mg/l]
 : No data available.

12.2. Persistence and degradability

Assessment : No ecological damage caused by this product.

12.3. Bioaccumulative potential

Assessment : No ecological damage caused by this product.

12.4. Mobility in soil

Assessment : No ecological damage caused by this product.

12.5. Results of PBT and vPvB assessment

Assessment : Not classified as PBT or vPvB.

12.6. Endocrine disrupting properties

The substance/mixture has no endocrine disrupting properties.

12.7. Other adverse effects

Other adverse effects : No known effects from this product. Effect on the ozone layer : No effect on the ozone layer. Effect on global warming : Contains greenhouse gas(es).

SECTION 13: Disposal considerations

13.1. Waste treatment methods

May be vented to atmosphere in a well ventilated place.

Do not discharge into any place where its accumulation could be dangerous.

Return unused product in original container to supplier.

List of hazardous waste codes (from Commission Decision

2000/532/EC as amended)

13.2. Additional information

16 05 05 : Gases in pressure containers other than those mentioned in 16 05 04.

External treatment and disposal of waste should comply with applicable local and/or national regulations.

SECTION 14: Transport information

14.1. UN number or ID number

In accordance with ADR / RID / IMDG / IATA / ADN

UN-No. : 1956

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14.2. UN proper shipping name

Transport by road/rail (ADR/RID) : COMPRESSED GAS, N.O.S. (Nitrogen, Carbon dioxide)
Transport by air (ICAO-TI / IATA-DGR) : Compressed gas, n.o.s. (Nitrogen, Carbon dioxide)
Transport by sea (IMDG) : COMPRESSED GAS, N.O.S. (Nitrogen, Carbon dioxide)

14.3. Transport hazard class(es)

Labelling

2.2: Non-flammable, non-toxic gases.

Transport by road/rail (ADR/RID)

Class : 2
Classification code : 1A
Hazard identification number : 20

Tunnel Restriction : E - Passage forbidden through tunnels of category E

Transport by air (ICAO-TI / IATA-DGR)

Class / Div. (Sub. risk(s)) : 2.2

Transport by sea (IMDG)

 Class / Div. (Sub. risk(s))
 : 2.2

 Emergency Schedule (EmS) - Fire
 : F-C

 Emergency Schedule (EmS) - Spillage
 : S-V

14.4. Packing group

Transport by road/rail (ADR/RID) : Not applicable Transport by air (ICAO-TI / IATA-DGR) : Not applicable Transport by sea (IMDG) : Not applicable

14.5. Environmental hazards

Transport by road/rail (ADR/RID) : None.
Transport by air (ICAO-TI / IATA-DGR) : None.
Transport by sea (IMDG) : None.

14.6. Special precautions for user

Packing Instruction(s)

Transport by road/rail (ADR/RID) : P200

Transport by air (ICAO-TI / IATA-DGR)

Passenger and Cargo Aircraft : 200.
Cargo Aircraft only : 200.
Transport by sea (IMDG) : P200

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment.

Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of

an accident or an emergency.

Before transporting product containers:

- Ensure there is adequate ventilation.
 Ensure that containers are firmly secured.
- Ensure that containers are firmly secure
 Ensure valve is closed and not leaking.
- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.
- Ensure valve protection device (where provided) is correctly fitted.

14.7. Maritime transport in bulk according to IMO instruments

Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

Restrictions on use : Contains no substance(s) listed on the REACH Candidate List.

Other information, restriction and prohibition regulations : Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and

import of hazardous chemicals).

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Seveso Directive : 2012/18/EU (Seveso III) : Not covered.

National regulations

Regulatory reference : Ensure all national/local regulations are observed.

15.2. Chemical safety assessment

A CSA does not need to be carried out for this product.

SECTION 16: Other information

Indication of changes : Not applicable.

Abbreviations and acronyms : ATE - Acute Toxicity Estimate

CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008

REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No

1907/2006

EINECS - European Inventory of Existing Commercial Chemical Substances

CAS# - Chemical Abstract Service number PPE - Personal Protection Equipment

LC50 - Lethal Concentration to 50 % of a test population

RMM - Risk Management Measures
PBT - Persistent, Bioaccumulative and Toxic

vPvB - Very Persistent and Very Bioaccumulative STOT- SE : Specific Target Organ Toxicity - Single Exposure

CSA - Chemical Safety Assessment

EN - European Standard UN - United Nations

ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road

IATA - International Air Transport Association

IMDG code - International Maritime Dangerous Goods

RID - Regulations concerning the International Carriage of Dangerous Goods by Rail

WGK - Water Hazard Class

STOT - RE: Specific Target Organ Toxicity - Repeated Exposure

UFI : Unique Formula Identifier

Training advice : The hazard of asphyxiation is often overlooked and must be stressed during operator training.

For more guidance, refer to EIGA SL 01 "Dangers of Asphyxiation", downloadable at

http://www.eiga.eu..

Further information : Classification using data from databases maintained by the European Industrial Gases Association

(EIGA). Data is maintained in EIGA doc 169 : 'Classification and Labelling Guide', downloadable at $\,$:

http://www.eiga.eu.

 $Classification \ in \ accordance \ with \ the \ procedures \ and \ calculation \ methods \ of \ Regulation \ (EC) \ 1272/2008$

(CLP).

Full text of H- and EUH-statements		
H270	May cause or intensify fire; oxidiser.	
H280	Contains gas under pressure; may explode if heated.	
Ox. Gas 1	Oxidising Gases, Category 1	
Press. Gas (Comp.)	Gases under pressure : Compressed gas	
Press. Gas (Liq.)	Gases under pressure: Liquefied gas	

DISCLAIMER OF LIABILITY

: Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.

Details given in this document are believed to be correct at the time of going to press.

Whilst proper care has been taken in the preparation of this document, no liability for injury or damage

resulting from its use can be accepted.

End of document

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